

Figure 1

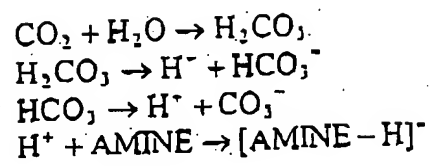
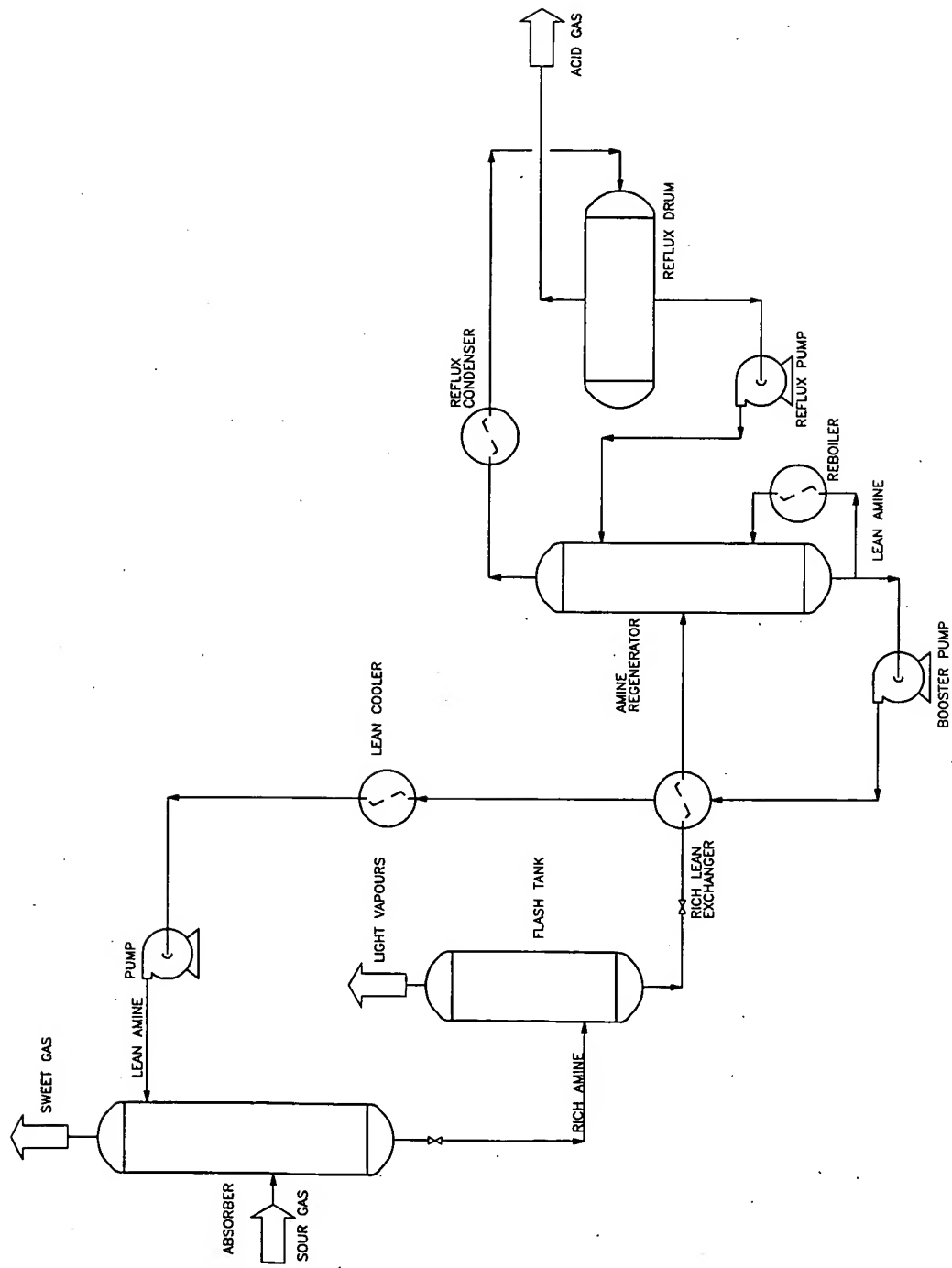
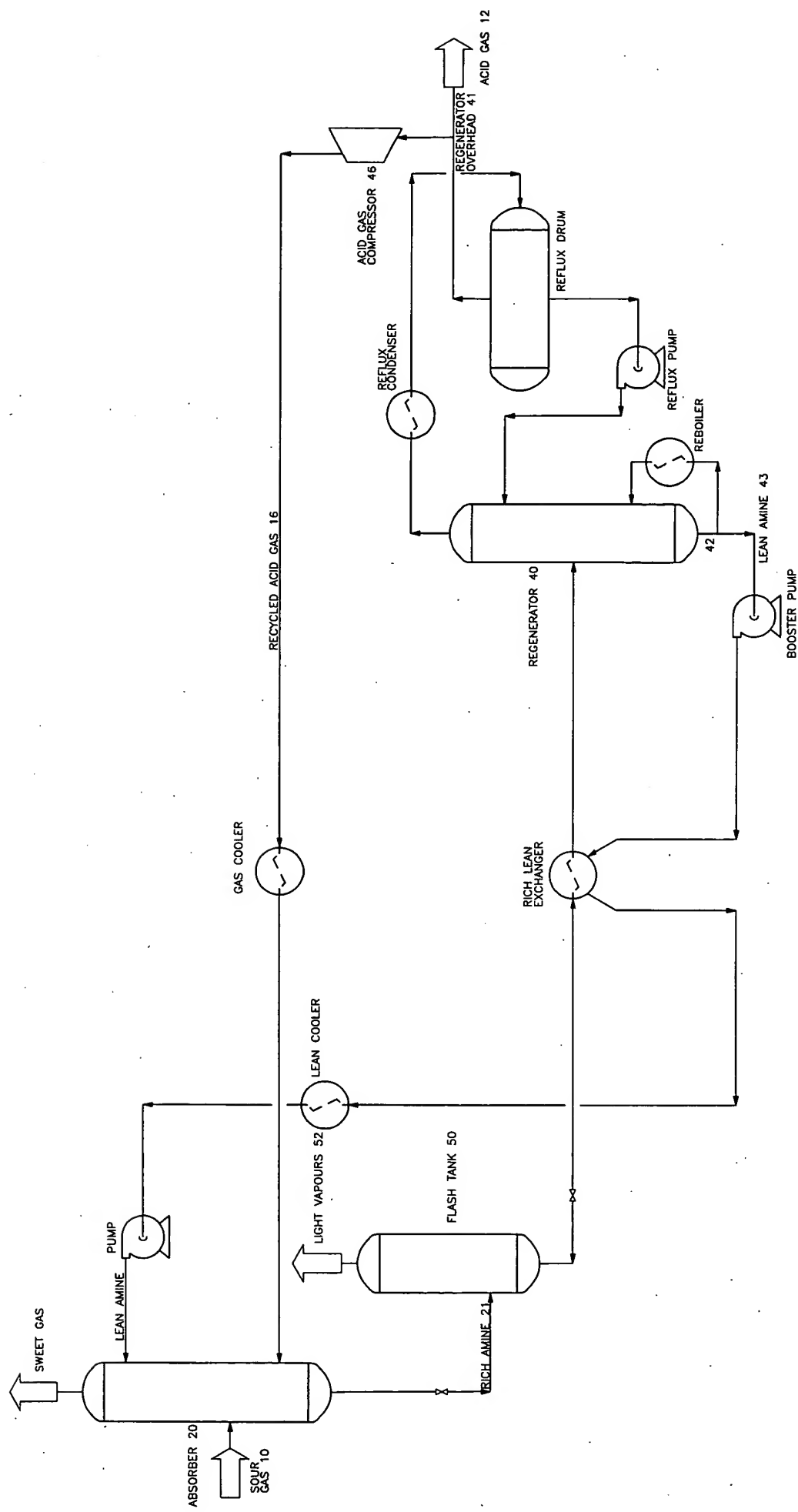


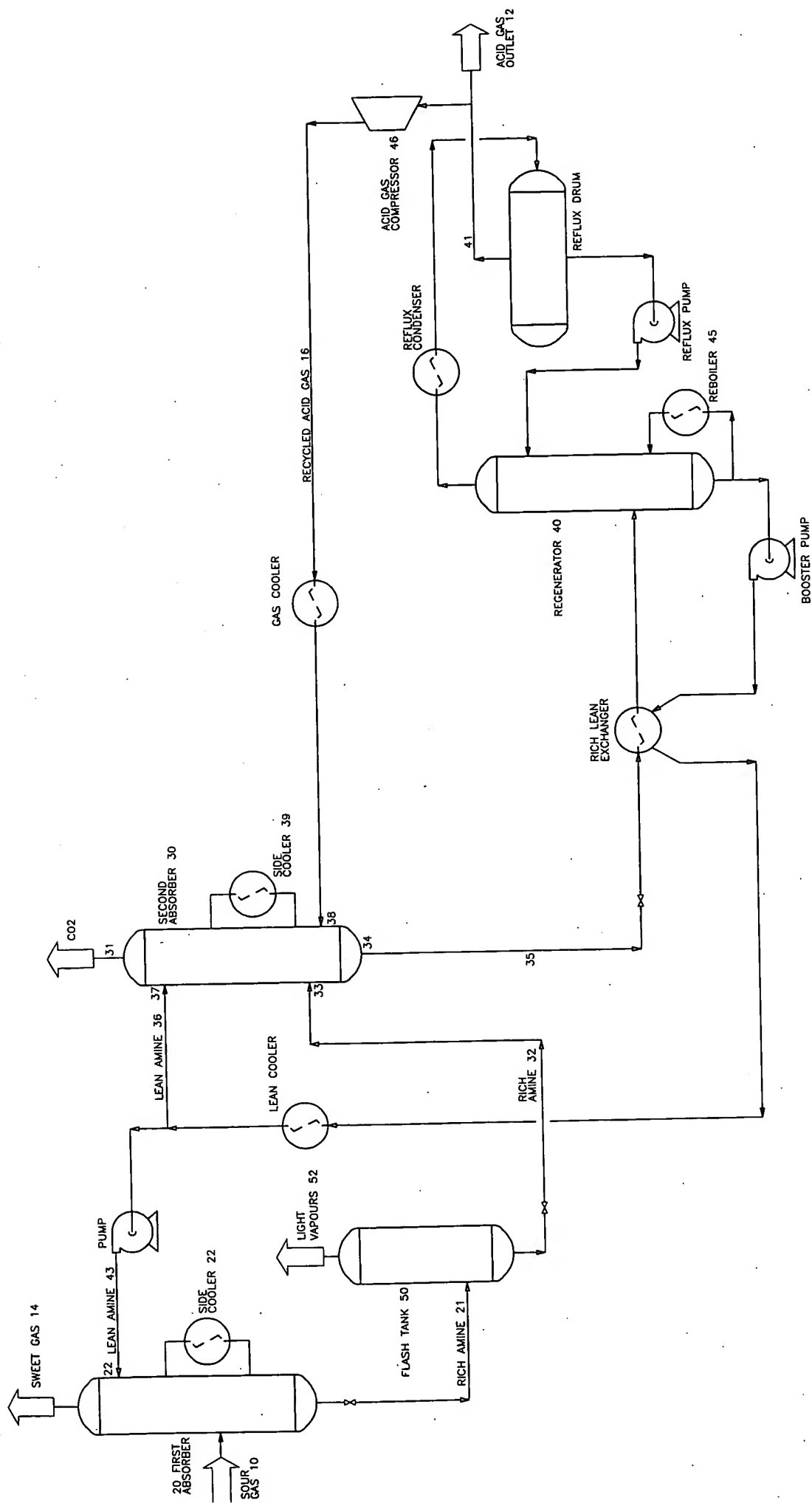
Figure 2



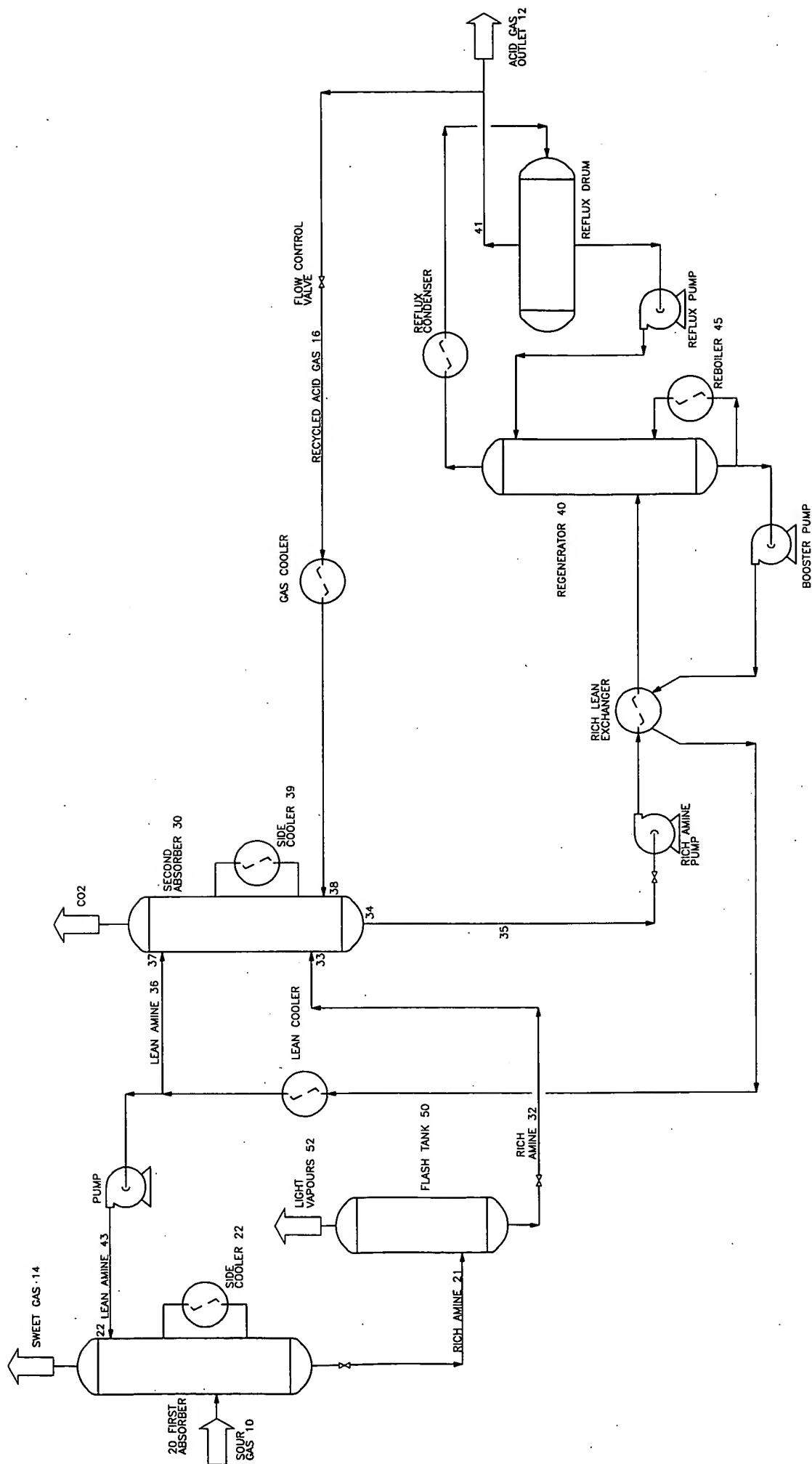
TYPICAL STANDARD AMINE PROCESS (PRIOR ART)  
FIGURE 3



SIMPLE ACID GAS RECYCLE PROCESS  
FIGURE 4



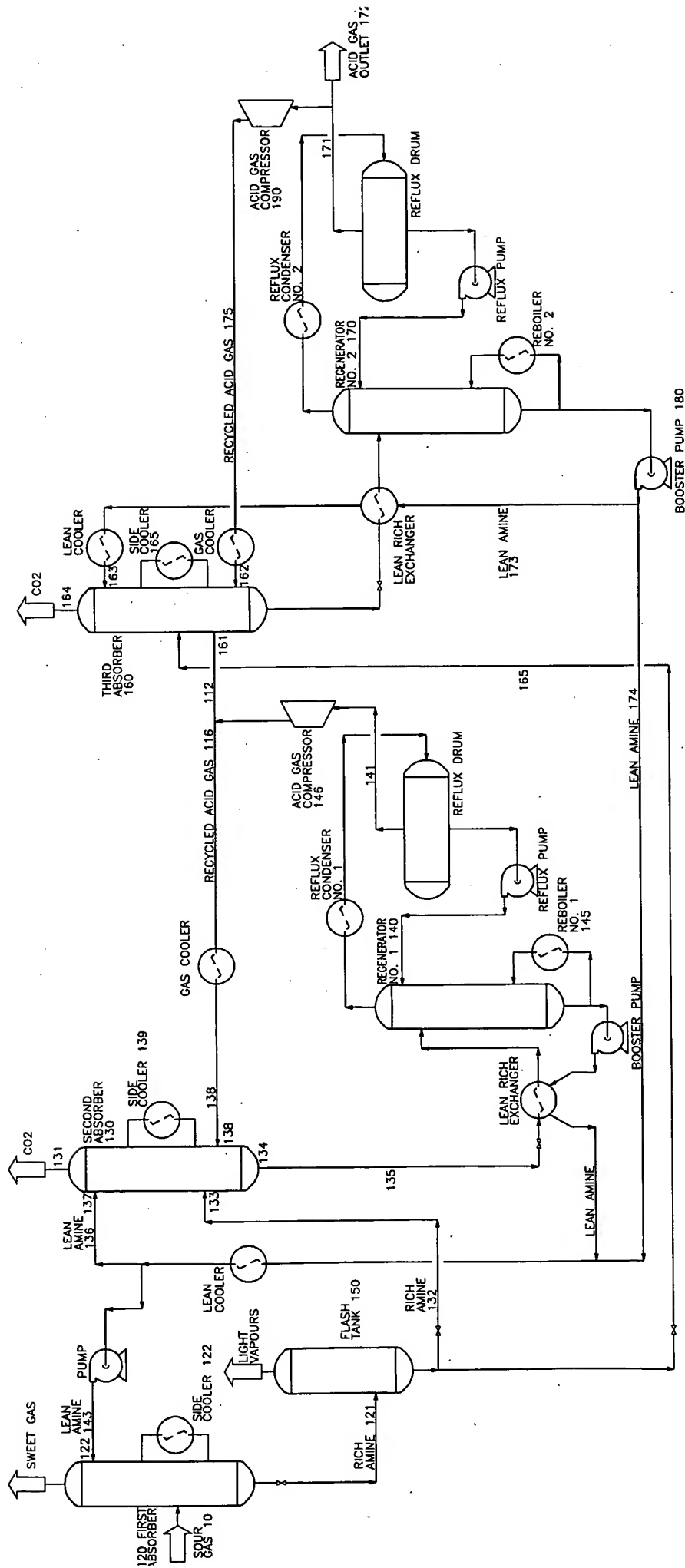
SINGLE EFFECT PROCESS - INTERMEDIATE PRESSURE SECOND ABSORBER  
FIGURE 5



SINGLE EFFECT PROCESS – LOW PRESSURE SECOND ABSORBER  
FIGURE 6



FIGURE 7



DOUBLE EFFECT PROCESS  
FIGURE 8